



Simply better.

CLAMP IT!

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FROM **34⁹⁹**

RiteHite hold down products

Value-priced alternative with the same great BESSEY® quality you expect.

- Self-positioning, single component design for quick set-up.
- Workpieces of different thicknesses
- Wide clamping range – adjustments up to 5".
- Sturdy frame, ductile iron body
- T-slot table ready for machine shop applications.
- Swivel rocker attached to body to allows the clamp to self-align on the work piece.

RiteHite long reach (Model L) for a longer throw.

BESSEY® Product #	Bolt Size	Max. Clamping Height	Nominal Dimensions	Recommended Load Limit	Max Torque	Price 1+	Price 4+
375L	3/8"	1 1/4"	3 3/4" x 1 1/8" x 1 1/4"	7,000 lbs	43 LB-FT	\$37.98	\$36.08
500L	1/2"	2 1/2"	5 3/4" x 1 7/16" x 1 1/2"	8,800 lbs	73 LB-FT	\$41.36	\$39.29
625L	5/8"	3 1/2"	6 3/4" x 1 3/4" x 1 5/8"	14,500 lbs	163 LB-FT	\$48.73	\$46.30
750L	3/4"	5"	9" x 2 1/8" x 2 1/4"	19,000 lbs	237 LB-FT	\$71.42	\$67.85
1000L	1"	5"	11 1/8" x 2 7/8" x 3 3/8"	51,000 lbs	850 LB-FT	\$116.77	\$110.93

RiteHite standard reach (Model S) slightly smaller than its counterpart.

BESSEY® Product #	Bolt Size	Max. Clamping Height	Nominal Dimensions	Recommended Load Limit	Max Torque	Price 1+	Price 4+
376S	3/8"	1"	3" x 1 1/8" x 1 1/4"	8,800 lbs	55 LB-FT	\$36.83	\$34.99
501S	1/2"	1 3/4"	4 1/4" x 1 7/16" x 1 1/2"	13,200 lbs	110 LB-FT	\$40.23	\$38.22
626S	5/8"	2 3/4"	5 1/2" x 1 3/4" x 1 5/8"	19,000 lbs	213 LB-FT	\$47.61	\$45.23
751S	3/4"	3 1/2"	7" x 2 1/8" x 2 1/4"	27,600 lbs	345 LB-FT	\$70.27	\$66.76
1001S	1"	3"	9" x 2 7/8" x 3 3/8"	67,000 lbs	1,116 LB-FT	\$115.64	\$109.86

FROM **139⁶²**

Jig & fixture clamp (FC) (Ideal for platen tables)

- Rotates 360° for easy work-piece removal
- Pressure plate swivels up to 35°
- Bushing O/D is 1 19/16"
- Fits 1/2" to 1 1/2" table thickness
- Bushing can be set to be freely rotating, fixed or quick release position by adjusting or removing bottom plate.



See sell sheet

BESSEY® Product #	Throat Depth	Clamping Capacity	Clamping Force	Price 1+	Price 4+
FC24-8	5 1/2"	8"	2660 lbs.	\$146.97	\$139.62



FROM **174¹⁸**

Hold down table clamp

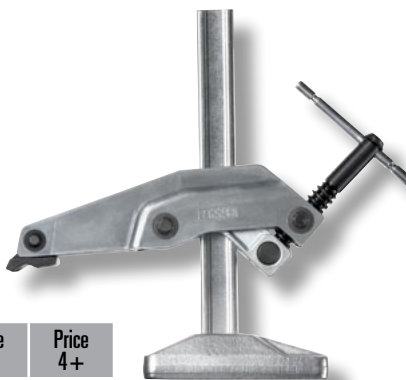
- Vibration proof, ratchet action - fast and secure
- Tilting and height-adjustable
- Mounting hole accepts 5/8" bolts

BESSEY® Product #	Clamping Height Max.	Throat Depth	Clamping Force	Fixing Hole	Price 1+	Price 4+
2400 HD-10	9 1/2"	5 1/2"	2220 lbs	0.65"	\$183.35	\$174.18

FROM **153⁸⁴**

Claw Machine Clamp (MCL)

- Cantilever jaw for clamping in tight space with screw positioned outside of work area
- Full rotation through 360° radius for easy set-up
- For drilling and light milling work
- Mounting hole accepts 5/8" diameter bolts



BESSEY® Product #	Throat Depth	Clamping Capacity	Clamping Force	Price 1+	Price 4+
MCL8	4 3/4" - 5 1/2"	8"	1450 lbs.	\$161.94	\$153.84

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Heavy duty all-steel high performance clamps

FROM **223²⁴**

- Heat treated, high carbon Acme threaded screw
- High-strength electro-galvanized sliding pin T-handle - rounded ends for comfort, size engineered to load capacity
- MorPad tilts to 35°. Patented construction extends clamp life at full capacity.

BESSEY® Product #	Throat Depth	Clamping Capacity	Clamping Force	Price 1+	Price 4+
4800S-12	7"	12"	4,880 lbs.	\$234.99	\$223.24
4800S-18	7"	18"	4,880 lbs.	\$259.99	\$246.99
4800S-24	7"	24"	4,880 lbs.	\$284.99	\$270.74
4800S-36	7"	36"	4,880 lbs.	\$314.99	\$299.24
4800S-48	7"	48"	4,880 lbs.	\$339.99	\$322.99
4800S-60	7"	60"	4,880 lbs.	\$384.99	\$365.74



FROM **50³⁴**

classiX® - Heavy duty pad

- Designed for heavier applications
- Heavy duty pads with classic rail profiles
- Range of clamp openings meet most day to day needs.

classiX®
Video



BESSEY® Product #	Throat Depth	Clamping Capacity	Clamping Force	Price 1+	Price 4+
GSL30	4 3/4"	12"	1880 lbs	\$52.99	\$50.34
GSL60	4 3/4"	24"	1880 lbs	\$59.99	\$56.99
GSM20	4 3/4"	7 1/2"	2660 lbs	\$48.99	\$46.54
GSM25	5 1/2"	9"	2660 lbs	\$55.99	\$53.19
GSM30	5 1/2"	12"	2660 lbs	\$69.99	\$66.49
GSM40	5 1/2"	16"	2660 lbs	\$79.99	\$75.99
GSM50	5 1/2"	20"	2660 lbs	\$92.99	\$88.34
GSM60	5 1/2"	24"	2660 lbs	\$105.99	\$100.69



540 series ductile alloy C-clamps

- High tensile ductile alloy casting provides excellent strength in a cast clamp
- Black oxide spindle resists corrosion.

FROM **14⁵⁶**

BESSEY® Product #	Throat Depth	Clamping Capacity	Clamping Force	Price 1+	Price 4+
540-2-1/2	1 3/4"	0-2 1/2"	1100 lbs	\$15.32	\$14.56
540-3	1 7/8"	0-3"	1800 lbs	\$16.52	\$15.69
540-4	2-1/16"	0-4"	2150 lbs	\$19.15	\$18.20
540-5	2 1/2"	0-5"	2250 lbs	\$26.28	\$24.97
540-6	2 3/4"	0-6"	2450 lbs	\$30.52	\$28.99
540-8	3 1/4"	0-8"	2750 lbs	\$36.06	\$34.26
540-10	3 5/8"	0-10"	2850 lbs	\$53.24	\$50.58
540-12	3 5/8"	0-12"	2850 lbs	\$65.91	\$62.62
540-14	3 3/4"	0-14"	2850 lbs	\$83.93	\$79.73



Auto-adjust toggle clamps

- Automatically adjusts to variations in work piece dimensions while maintaining constant clamp force
- One BESSEY Toggle clamp can replace several clamps in a competitor's product line.

BESSEY® Product #	Opening	Holding Capacity	Clamping Force	Price 1+	Price 4+
STC-HH50	1 9/16"	700 lbs	25-550 lbs	\$23.99	\$22.79
STC-HH70	2 3/8"	700 lbs	25-550 lbs	\$24.99	\$23.74
Inline Toggle Clamp					
STC-IHH25	5/8"	700 lbs	25-550 lbs	\$25.99	\$24.69



FROM 16¹⁴

Malleable Cast Bar Clamps

- 2K composite handle with comfort insert
- Extremely rigid profiled rail
- Malleable cast jaws with corrugated design for strength and durability



BESSEY® Product #	Throat Depth	Clamping Capacity	Clamping Force	Price 1+	Price 4+
TGJ.506+2K	2 1/2"	6"	600 lbs.	\$16.99	\$16.14
TGJ.512+2K	2 1/2"	12"	600 lbs.	\$18.49	\$17.57
TGJ.518+2K	2 1/2"	18"	600 lbs.	\$19.99	\$18.99
TGJ.524+2K	2 1/2"	24"	600 lbs.	\$22.49	\$21.37
TGJ.530+2K	2 1/2"	30"	600 lbs.	\$24.49	\$23.27
TGJ.536+2K	2 1/2"	36"	600 lbs.	\$26.49	\$25.17



D15 compared to full size aviation snip.

Compact aviation snip

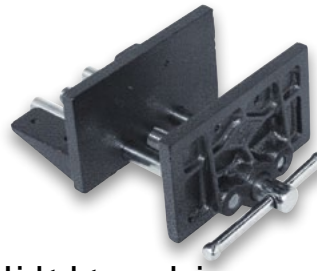
- 100% power, with only 75% of the size!
- Stacks up to a full size aviation snip with maneuverability in cramped space
- High performance cut with minimum effort
- Overall length of 7 3/16"; blade length of 1 3/16"; cutting capacity of 18 gauge metal



Product #	Configuration	Price +1	Price +4
D15A-BE	Right cut	\$16.30 ea.	\$15.49 ea.
D15AL-BE	Left cut	\$16.30 ea.	\$15.49 ea.
D15S-BE	Straight cut	\$16.30 ea.	\$15.49 ea.
D15-SET	1x D15A-BE, 1x D15AL-BE, 1x D15S-BE	\$48.89 set	\$46.44 set

Vises

Vise Video



FROM 25²⁴

Light duty wood vise

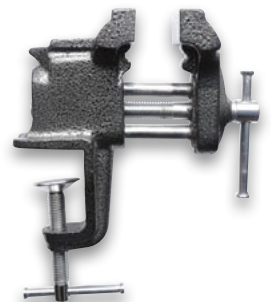
- Cast iron body

BESSEY® Product #	Jaw Width	Jaw Opening	Throat Depth	Price 1+	Price 4+
BV-WV65	6"	6"	2 5/8"	\$26.57	\$25.24

FROM 22²³

Light duty clamp-on vise

- Cast in pipe jaws
- Double steel guide bars
- Clamps on work surfaces up to 1 1/2"
- 1" pipe capacity



BESSEY® Product #	Jaw Width	Jaw Opening	Throat Depth	Price 1+	Price 4+
BV-CO30	3"	3"	1 1/2"	\$23.40	\$22.23



Simply better.

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FROM
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NEW



NEW

MALLEABLE CAST (TG) BAR CLAMPS

NEW TG with Tommy Bar

- A top selling TG Series product with T-Bar handle with rounded ends
- Better for those with wrist weakness
- Malleable cast jaws feature corrugated design for strength and durability
- Profiled rail

BESSEY® Product #	Throat Depth	Clamping Capacity	Clamping Force	Price 1+	Price 4+
TG4.008+TB	4"	8"	880 lbs.	\$26.29	\$24.98
TG5.512+TB	5 1/2"	12"	1320 lbs.	\$39.89	\$37.90
TG4.524+TB	4 1/2"	24"	1000 lbs.	\$41.69	\$39.61

NEW

RAPID-ACTION CLAMP

- Double spindle mechanism for accelerated clamping action
- Guided clamping bolts for very direct pressure
- Pad does not rotate on glue surface
- Anti-slip mechanism

FROM
31⁸²

BESSEY® Product #	Throat Depth	Clamping Capacity	Clamping Force	Price 1+	Price 4+
PZ4.012	4"	12"	1320 lbs.	\$33.49	\$31.82
PZ4.024	4"	24"	1320 lbs.	\$36.99	\$35.14
PZ4.036	4"	36"	1320 lbs.	\$42.49	\$40.37



KliKlump®, light duty lever clamp

- Sturdy fixed and sliding arms made from lightweight magnesium
- Vibration resistant ratchet mechanism
- Ergonomically shaped clamping lever
- Clamping force up to 260 lbs.

BESSEY® Product #	Throat Depth	Clamping Capacity	Price 1+	Price 4+
KL13.004	3"	4"	\$28.34	\$26.92
KL13.008	3"	8"	\$29.41	\$27.94
KL13.012	3"	12"	\$30.99	\$29.44



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