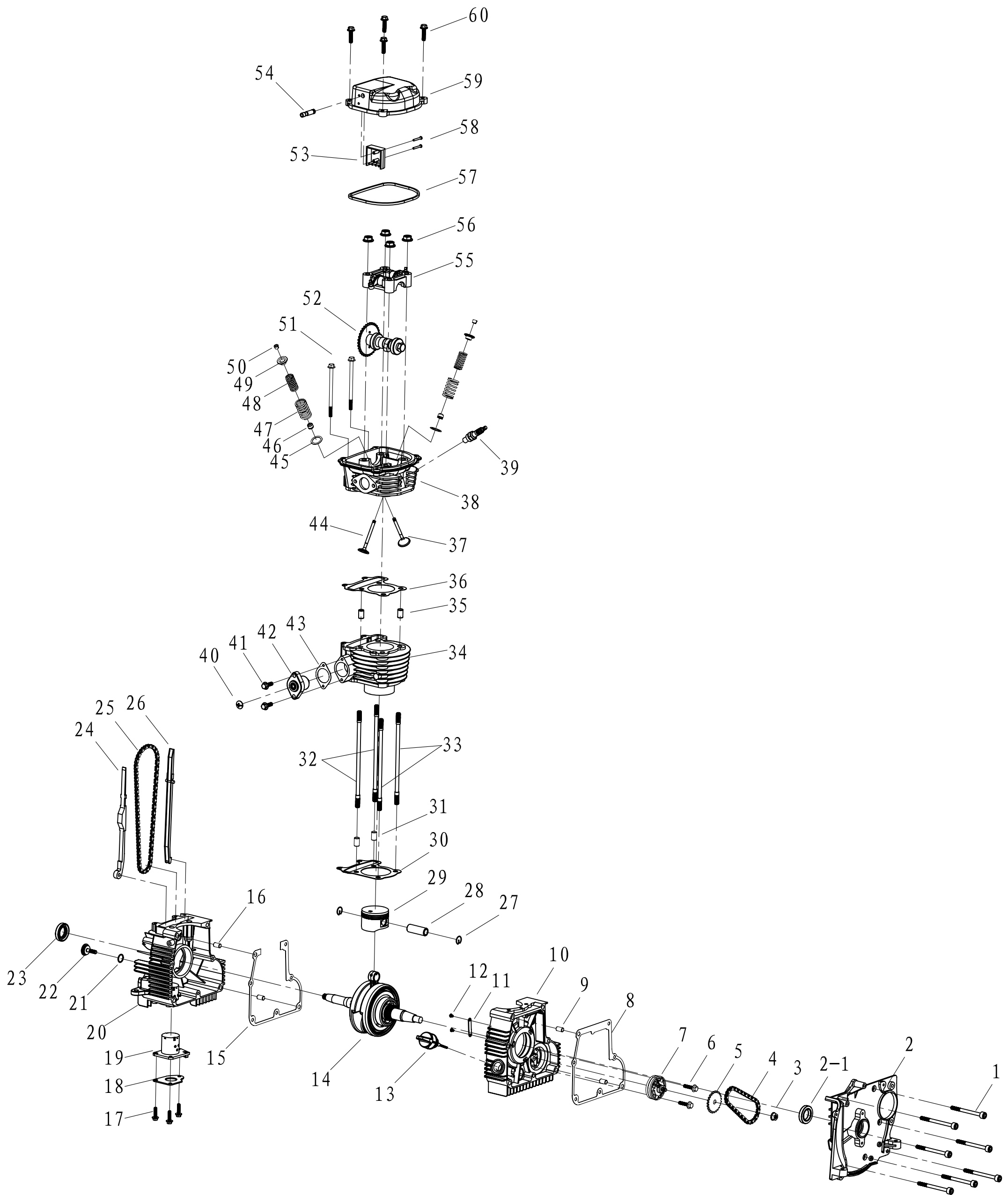




152 Engine (PH2100PRI and 2000Wi)

Item No.	Description	Mfg No	Stock No.	Qty
1	M6 x 75 hexagon screw	03050611		7
2	Front engine cover	76115		1
3	M8 nut	03060115	69709	1
4	Chain for oil pump	09070116	69710	1
5	Chain wheel for oil pump	09070117	69712	1
6	M6 x 25 bolt	03050241	69349	1
7	Oil pump	09070115	69714	2
8	Crankcase gasket	09070164	69694	1
9	Crank case bushing	04030265		1
10	Front crankcase	76113		2
11	Oil passage cover	09010342		1
12	M3 x 5 roundhead screw	03050802	69796	1
13	Oil dipstick	68150	69309	2
13-1	O'-Ring, dipstick	9070202	69437	1
14	Crankshaft	09070126		1
15	Crankcase gasket	09070124		1
16	Crank case bushing	04030265		1
17	M5 x12 bolt	03050221	69351	2
18	O'-Ring, Low oil sensor	09070147		3
19	Low oil sensor	71046	69328	1
20	Rear crankcase	76114		1
21	"O" style sealing ring	09070129-31	69706	1
22	Tie bar bolt	03050313	69715	1
23	Oil seal	40907		1
24	Timing chain guide	09070111	69701	1
25	Timing chain	09070112	69701	1
26	Timing chain guide	09070109	69705	1
27	Retainer ring	09070139	69708	1
28	Located pin for piston	09070102		2
29	Piston	09070101		1
30	Cylinder gasket	09070165	69695	1
31	Locating bushing, head	04030264		2
32	M8 x 195 threaded stud	03050603		2
33	M8 x 185 threaded stud	03050601		2
34	Cylinder sleeve	09070105		1
35	Locating bushing, head	04030264		2
36	Head gasket	09070107	69685	1
37	Intake valve	09070122	69683	1
38	Cylinder head	09070106	69684	1
39	Spark plug, A7RTC	09080114	69412	1
40	M6 X 5 roundhead bolt	03050327	69686	1
41	M6 x 20 bolt	03050223	69352	2

152 Engine (PH2100PRI and 2000Wi)

Item No.	Description	Mfg No	Stock No.	Qty
42	Tensioner	09070113	69688	1
43	Gasket, tensioner	09070114	69690	1
44	Exhaust valve	09070123	69670	1
45	Washer	09070121	69674	1
46	Valve seal	09070118	69675	1
47.48	Valve spring Kit, 2100 & 2700	09070120	69677	2
49	Valve seat retainer	09070119	69681	2
50	Lock catch for valve	09070125	69682	4
51	M6 x 100 bolt	03050226		2
52	Camshaft	09070128	69669	1
55	Rocker subassembly	09070133	69644	1
56	M8 nut	03060115	69709	4
57	Valve cover gasket	09070110	69667	1
59	Valve cover/PCV Assy.	77050		1
60	M6 x 25 bolt	03050241	69349	4

PH2100/2000Wi Engine Parts list 2010-12-06