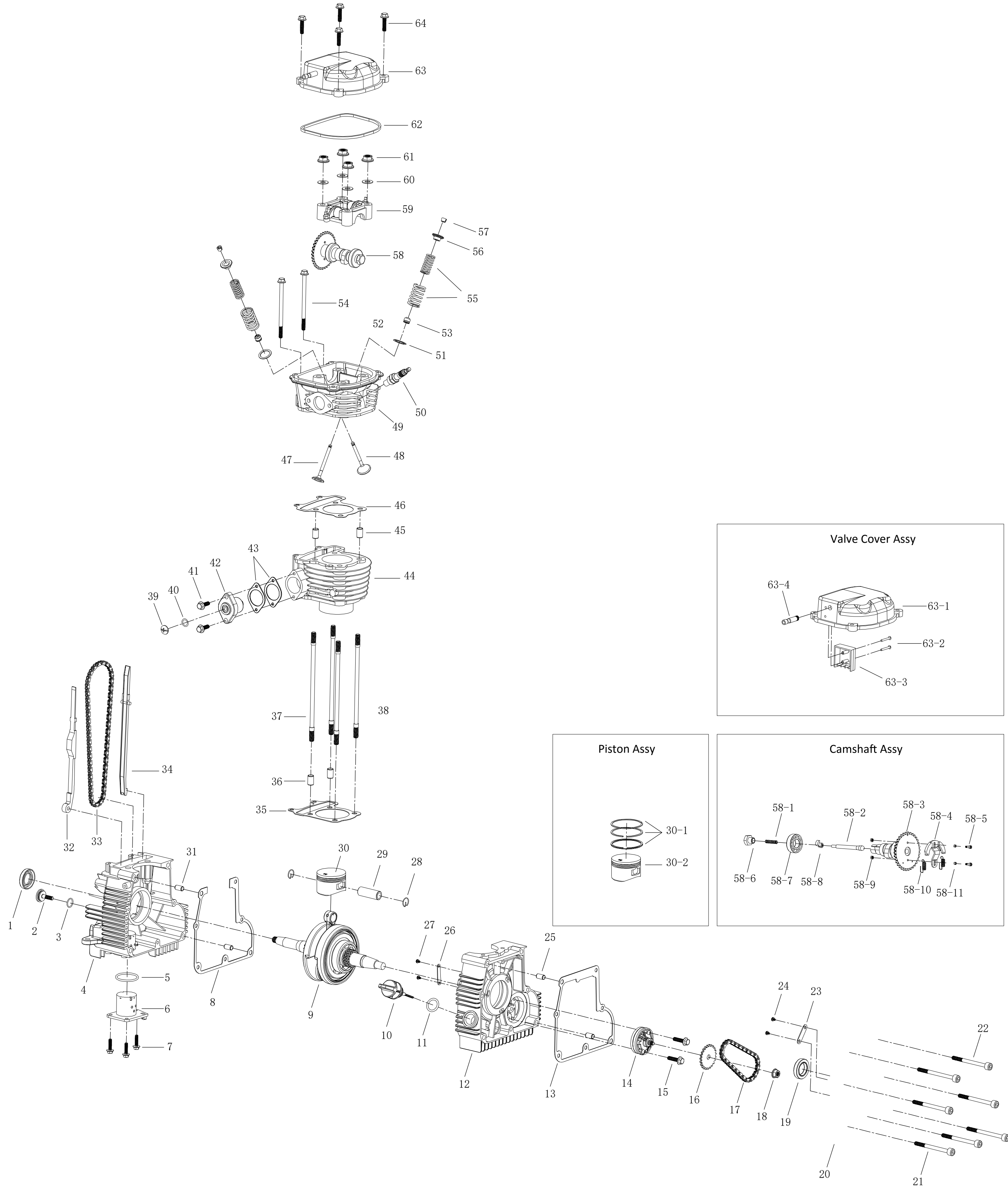


PH2400Pi Engine (152F)



152F Engine Parts List: PH2400Pi

Engine	Ref #	Mfg #	Stock #	Description	Engine	Ref #	Mfg #	Stock #	Description
152F	1	040906	69700	Oil Seal	152F	27	03050802	69796	M3 X 5 Screw
152F	2	03050313	69715	Bolt, Timing Chain Guide	152F	28	09070139	69708	Piston Retaining Ring
152F	3	04070105	--	O-Ring, Timing Chain Bolt	152F	29	09070102	--	Piston Pin
152F	4	76112	--	Crankcase, Rear	152F	30	09010300	--	Piston w/Rings (all 5)
152F	5	04070108	69433	O-Ring, Low Oil Sensor	152F	30-01	09070103	--	Piston Ring Assy
152F	6	71132	69791	Low Oil Sensor	152F	30-02	09070101	--	Piston
152F	7	03050207	69790	M5 X 12 Serrated Flange Bolt	152F	31	03071202	--	Pin, Crankcase Locating
152F	8	09070164	69694	Gasket, Crankcase, 152/157F	152F	32	09040234	--	Timing Chain Guide, Tensioned
152F	9	09070126	--	Crankshaft	152F	33	09070112	69702	Timing Chain
152F	10	68150	69309	Oil Dipstick	152F	34	09070111	69701	Timing Chain Guide
152F	11	09070202	69437	O-Ring, Dipstick	152F	35	09070165	69695	Gasket, Cylinder Mounting,152F
152F	12	76113	--	Crankcase, Front	152F	36	04030264	--	Cylinder Head Locating Pin
152F	13	09070164	69694	Gasket, Crankcase, 152/157F	152F	37	03050603	--	M8 X 195 Threaded Stud
152F	14	09070115	69714	Oil Pump	152F	38	03050601	--	M8 X 185 Threaded Stud
152F	15	03050241	69349	M6 X 25 Flange Bolt	152F	39	03050327	69686	M6 X 6 Screw
152F	16	09070117	69712	Sprocket, Oil Pump	152F	40	09070130	--	O-ring
152F	17	09070116	69710	Drive Chain, Oil Pump	152F	41	03050223	69352	M6 X 20 Flange Bolt
152F	18	03060133	69623	M6 Serrated Flange Nut	152F	42	09070113	69688	Tensioner
152F	19	040907	60042	Oil Seal	152F	43	09070114	69690	Gasket, Tensioner Mounting
152F	20	767602-1	--	Cover, Crankcase	152F	44	09070105	--	Cylinder
152F	21	03050611	--	M6 X 75 Allen Screw	152F	45	04030264	--	Cylinder Head Locating Pin
152F	22	03050363	--	M6 X 80 Allen Bolt	152F	46	09070107	69685	Gasket, Head, 152F
152F	23	09010352	69402	Steel Plate	152F	47	09070123	69670	Exhaust Valve
152F	24	03050802	69796	M3 X 5 Screw	152F	48	09070122	69683	Intake Valve
152F	25	03071202	--	Pin, Crankcase Locating	152F	49	09070106	69684	Cylinder Head
152F	26	09010342	--	Cover, Oil Passage	152F	50	09080114	69412	Spark Plug A7RTC

Engine	Ref #	Mfg #	Stock #	Description	Engine	Ref #	Mfg #	Stock #	Description
152F	51	09070121	69674	Valve Spring Washer	152F	64	03050241	69349	M6 X 25 Flange Bolt
152F	52	04030264	--	Cylinder Head Locating Pin					
152F	53	09070118	69675	Valve Stem Seal					
152F	54	03050226	--	M6 X 100 Flange Bolt					
152F	55	09070120	69677	Valve Spring Assy					
152F	56	09070119	69681	Valve Spring Retainer					
152F	57	09070125	69682	Valve Keeper					
152F	58	09070128-1	69669	Camshaft Assy					
152F	58-01	09070162	--	Push Spring					
152F	58-02	09040249	--	Thrust Rod					
152F	58-03	09070128	--	Camshaft Only					
152F	58-04	09040235	--	Gravity Sliding Block					
152F	58-05	03051049	--	M3 X 9 Allen Screw					
152F	58-06	09040233	--	Screwed Plug					
152F	58-07	07190230	--	Bearing 6002					
152F	58-08	76007	--	Decompression Lever					
152F	58-09	03060119	--	M3 Nut					
152F	58-10	09020252	--	Decompression Spring					
152F	58-11	09080571	--	Spacer Bushing					
152F	59	09070133	69644	Rocker Arm Assy					
152F	60	03030129	--	M8 Red Copper Washer					
152F	61	03060142	69709	M8 Nut					
152F	62	09070176	69667	Gasket, Valve Cover, 152/157F					
152F	63	77050	63542	Cover, Valve Assy, 152F					
152F	63-01	09120213	--	Cover, Valve					
152F	63-02	03040125	--	3 X 23 Flush Head Rivet					
152F	63-03	76117	--	Insert, Valve Cover					
152F	63-04	09010302	--	Breather Tube					